EXCELLENCE IN MANUFACTURING & DISTRIBUTION:
OE Wheels, parent to the 4PLAY WHEELS brand & one of the largest independent distributors of wheels in North America, has taken their experience and passion to the next level once again. With nearly 20 years since incorporation and a combined total of 148 years of experience, their staff of enthusiasts has dedicated the past several years to design, engineer and manufacture a new, cutting edge line of custom truck wheels designed to fit most late model trucks and SUVs.

FULLY STAFFED WITH:
- OVER 40 EMPLOYEES INCLUDING A WHOLESALE & RETAIL SALES TEAM OF 10+ HIGHLY TRAINED REPRESENTATIVES
- ACCOUNTING, SHIPPING, CUSTOMER SERVICE, MARKETING & MORE ALL UNDER 1 ROOF
- OVER 75,000 WHEELS IN STOCK AT ANY GIVEN TIME
- FULLY STOCKED TIRE DEPARTMENT, MOUNT & BALANCING AREA, AND MORE.

INTRODUCING 4PLAY:
4PLAY Wheels are manufactured in a state-of-the-art facility that employs a fully automated manufacturing and testing process. Beginning with counter pressure injection molding for the 4P Gen 2 cast aluminum wheel series, each rim is then sent through a heat treatment process for increased fortification and is subject to x-ray examination along with pressurized immersion as part of an extensive quality control program. Load ratings of 2900/3900 lbs. and quality / runout specs specific to each wheel guarantees high performance under adverse conditions.

PAST, PRESENT & FUTURE:
Incorporated in 2001, OE Wheel Distributors originated in the original equipment market before expanding to replica and becoming the largest replica distributor in North America. Our facilities will soon encompass 108,000 square feet of warehouse & office space & hold an inventory base of over 75,000 wheels in stock & ready to ship. Our in-house sales & marketing teams go to great lengths to provide excellent technical support & superior customer service, which has helped us maintain our A+ rating with the Better Business Bureau.

STATE OF THE ART NEW HEADQUARTER
FACILITY SCHEDULED FOR 2020 COMPLETION:
- ADDITIONAL 36K SQUARE FEET
- FULL SHOWROOM WITH OVER A HUNDRED WHEELS ON DISPLAY
- FULL MEETING / CONFERENCE ROOM FOR PRIVATE MEETINGS
- SCALABLE FOR FUTURE EXPANSION
**4PF-SERIES**

Introducing the entirely new, revolutionary worlds deepest concave profile forged wheels ever made. Our new 4PF-Series consists of 3 new wheel styles, each offered in its own style specific color combination, each available (initially) in sizes 20x9-0, 22x10-18, and 24x14-76.

**CONSTRUCTION:** 2 PIECE FORGED  
**SIZES:** 20x9-0 // 22x10-18 // 24x14-76  
**PCD’S:** 5x127 // 5x139.7 // 6x135 // 6x139.7 // 8x165.1 // 8x170 // 8x180  
**PRICE RANGE (MSRP): CALL**  
**LEAD TIME:** 0 DAYS / IN STOCK / MORE DETAILS ON PAGE 04-05

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**SEMA 2019 RELEASE**

**FEATURES:**  
- WORLDS DEEPEST CONCAVE PROFILE EVER PRODUCED (24X14)  
- ENGINEERED FOR 1/2 TON & HD LOAD RATINGS  
- 6061-T6 HEAT TREATED FORGED ALUMINUM  
- INCREDIBLE FIT & FINISH QUALITY  
- HIGH STRENGTH “STEP LIP” MULTI PIECE CONSTRUCTION  
- APPLICATION / PCD SPECIFIC CENTER CAPS

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**4PG2 SERIES**

Released in January 2019, the 4PLAY G2 CAST Series introduced industry changing designs, engineered around HD load capacities, and available in 5 styles, 3 sizes and multiple fitments.

**CONSTRUCTION:** 1 PIECE CAST ALUMINUM  
**SIZES:** 20X10-18 // 22X10-18 // 22X12-44  
**PCD’S:** 5X127 // 5X139.7 // 6X135 // 6X139.7 // 8X165.1 // 8X170 // 8X180  
**PRICE RANGE (MSRP): CALL**  
**LEAD TIME:** 0 DAYS / IN STOCK / MORE DETAILS ON PAGE 06-07

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**4P SERIES-E**

On the horizon, the SERIES-E program is designed to provide a more practical solution while continuing to deliver the same cutting edge designs, premium quality and structural integrity 4PLAY is recognized for. Initially offered in 3 styles and 4 sizes, SERIES-E offers a broad range of applications, accommodating direct fitment without modification.

**Q2 2020 RELEASE**

- **CONSTRUCTION:** 1 PIECE CAST ALUMINUM  
- **SIZES:** 17X8-0 / 18X8-0 / 20X9-0 / 22X9-0  
- **PCD’S:** 5X127 // 5X139.9 // 6X135 // 6X139.7  
- **PRICE RANGE (MSRP): CALL**  
- **MORE DETAILS WILL BE RELEASED EARLY 2020**
4PF-SERIES

Introducing a dramatic change to the industry. The flagship series, this 2 piece forged product line incorporates deep concave profiles utilizing our proprietary DAF technology and state-of-the-art design elements not witnessed previously in the high-end aftermarket truck segment.

4PF-SERIES: FEATURES

- WORLD'S DEEPEST CONCAVE PROFILE EVER PRODUCED (24X14)
- ENGINEERED FOR 1/2 TON & HD LOAD RATINGS
- 6061-T6 HEAT TREATED FORGED ALUMINUM
- INCREDIBLE FIT & FINISH QUALITY / comparable to, if not exceeding OEM quality
- HIGH STRENGTH “STEP LIP” MULTI PIECE CONSTRUCTION
- LEAD TIME: 0 DAYS (IN STOCK READY TO SHIP / BEGINNING 11/2019)

4PF-SERIES: ADDITIONAL INFORMATION

A substantial financial investment has gone into the new 4PF-Series in terms of development and inventory. Unlike comparable “made to order” forged wheels, the 4PF-Series will launch with a fully stocked on hand inventory of wheels, all packaged and ready to ship. All order placed by 2pm EST M-F are processed and shipped out the same day in most cases. Say goodbye to the typical 30+ day lead times from other forged wheel brands...
4PF-SERIES: FINISH OPTIONS

The 4PF-Series will be fully stocked in the following “STANDARD” finish options:

4PF5: FINISH SPEC 01
- CENTER DISC: HAND BRUSHED ALUMINUM W/ GLOSS GUNMETAL ACRYLIC TRANSPARENT CLEARCOAT
- BARREL / LIP: HIGH POLISHED ALUMINUM LIP / BRUSHED ALUMINUM BARREL SURFACE
- ASSEMBLY BOLTS: “TI FINISH” 2 PIECE HARDWARE W/ 4P ENGRAVED LOGO ON EACH HEAD HIGH STRENGTH, CORROSION RESISTANT, ALLOY STEEL
- CENTER CAP: HAND BRUSHED SURFACE W/ TRANSPARENT GLOSS CLEARCOAT W/ METAL 4P COIN INSERT

4PF6: FINISH SPEC 02
- CENTER DISC: HAND BRUSHED ALUMINUM W/ GLOSS GUNMETAL ACRYLIC TRANSPARENT CLEARCOAT
- BARREL / LIP: HIGH POLISHED ALUMINUM LIP / BRUSHED ALUMINUM BARREL SURFACE
- ASSEMBLY BOLTS: “TI FINISH” 2 PIECE HARDWARE W/ 4P ENGRAVED LOGO ON EACH HEAD HIGH STRENGTH, CORROSION RESISTANT, ALLOY STEEL
- CENTER CAP: HAND BRUSHED SURFACE W/ TRANSPARENT GLOSS CLEARCOAT W/ METAL 4P COIN INSERT

4PF8: FINISH SPEC 03
- CENTER DISC: MATTE BLACK
- BARREL / LIP: GLOSS BLACK
- ASSEMBLY BOLTS: GLOSS BLACK 2 PIECE HARDWARE W/ 4P ENGRAVED LOGO ON EACH HEAD HIGH STRENGTH, CORROSION RESISTANT, ALLOY STEEL
- CENTER CAP: MATTE BLACK W/ METAL 4P COIN INSERT

PCD SPECIFIC CENTER CAP
All 4PF Series wheels are engineered specifically around our new 2020 center cap design, in either 5, 6, or 8 lug PCD configurations. Each cap includes a hand brushed base surface with a metal “coin” insert as shown above, which gives the wheel a level of detail and quality never before seen on any comparable wheels.

4P “TI FINISHED” ASSEMBLY-BOLTS
Nope, we don’t use standard assembly bolts like every one else. All 4PF Series wheels come standard equipped with our high strength “Ti Finished” assembly bolts featuring engraved 4P logo on each 8mm bolt head. Because the smallest details are equally as important as the big ones...

PROPRIETARY DEEP CONCAVE PROFILE:
THE DEEPEST PROFILE EVER PRODUCED.
After over a year under development and hundreds of thousands of dollars invested, we’ve finally created what others have only dreamt about; The Worlds Deepest Concave Forging Profile EVER! Offered in our 24x14-76 fitment currently, and slightly less deep in our 22x10-18 fitment.
4PG2 SERIES: TECHNICAL SPECS & FEATURES

The 4PG2 Series defined design, details, strength and quality. True distinction was created with the launching of the 4PG2 Series in early 2019. Premium features include HD load capacity engineering parameters, individual quality control and runout certifications, cutting edge styling and detail oriented finishing that includes stainless steel through bolt hardware and hand brushed finishes typically seen in the forged wheel market at a much higher price point.

4PG2 SERIES FEATURES

FEATURES:  
- EXTREMELY DEEP CONCAVE PROFILE  
- ENGINEERED FOR 1/2 TON & HD LOAD RATING  
- 1 PIECE CAST ALUMINUM  
- INCREDIBLE FIT & FINISH QUALITY / comparable to, if not exceeding OEM quality  
- HIGH STRENGTH “STEP LIP” ONE PIECE CONSTRUCTION  
- LEAD TIME: 0 DAYS (IN STOCK READY TO SHIP)

FINISHES:  
- 01. BRUSHED GUNMETAL  
- A SURFACE / GLOSS BLACK  
- BASE COATING  
- GLOSS GUNMETAL BASE  
- COATING

PCD’S:  
- 5X127  
- 5X139.7  
- 6X135  
- 6X138.7  
- 8X165.1  
- 8X170  
- 8X180

SIZES:  
- 20X10-18  
- 22X10-18  
- 22X12-44

CERTIFICATION

All 4PLAY wheel orders include an individually signed runout & test certification tag to ensure that all of our wheels are delivered with the highest possible level of quality.

TESTING:

All sizes / styles / bolt patterns are engineered for HD load & tow capacities regardless of vehicle they’re being installed on.

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<tr>
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<tr>
<td>Size</td>
<td>22X12</td>
<td>Max Load</td>
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MANUFACTURING PROCESS

4PLAY Wheels are manufactured by one of the leading OEM wheel manufacturers in the industry. We have long standing relationships with many manufacturers that we’ve been working with for over 20 years, and although we chose the highest priced manufacturer by far, we did so in order to create a truly better than OEM quality off road wheel that is not only safe & durable but also made using the highest quality materials and latest manufacturing processes.

01. INCREDIBLY DEEP CONCAVE PROFILE
Rather than follow the trend, we prefer to set new ones. Almost all competing off road wheels are designed around the same flat profile with a deep, flat lip. 4PLAY wheels use technology and design inspired by trends seen mostly in the high end exotic automotive wheel segment. We’ve combined that cutting edge design and engineering technology with high strength cast wheel manufacturing and mold development to create an entirely new type of off road wheel, that will set the trend for all off road wheels in the years to come in terms of both aesthetic style and design.

02. “STEP LIP” CONTOUR
Also previously seen primarily on forged multi piece race and exotic wheels, the “step lip” contour provides added strength and bend resistance due to it’s “stepped” contour which is much stronger than any comparable size flat lip wheel on the market today. The step lip was originally designed specifically to decrease weight and increase strength on multi piece wheels. We’re proud to be the 1st to introduce this technology to the off road wheel market. Additionally, the combination of step lip contour with the deep concave profile as shown, is a patent pending design / engineering aspect that we have developed, underscoring the ability of competing trends to copy the look and design of 4PLAY Wheels.

03. ANTI-WATER RETENTION
Another benefit of the step lip contour is the elimination of a common issue known as “water retention”, which is when water puddles inside the inner barrel “drop center” area on most wheels. This water retention can cause temporary vibrations and safety issues in many cases. Our wheels do not have the typical “drop center” area on the inner barrel, which eliminates the possibility of any water from being trapped inside the retention area... Ever!

04. STAINLESS STEEL 2 PIECE HARDWARE
We’ve added a multi piece style “boss” assembly flange which provides additional strength and bend resistance as a result of the added ring of material around the inner diameter of the wheel. To make this strength / aesthetic feature look its best, we’ve engineered all of our wheels for use with a 2 piece, high quality stainless steel hex bolt with open end rear mounted nut.

4PG2 SERIES: STRENGTH & DURABILITY

All of our wheels, regardless of the vehicles weight, load and tow capacity, are engineered around HD Truck / 3900 lb. per wheel load capacity meaning all of our wheels, in any size, bolt pattern or fitment are all designed, engineered and tested to easily sustain the highest level of vehicle load capacities, towing capacities and strength testing parameters.

TESTING CERTIFICATION & RUNOUT DOCUMENTATION:
All 4 PLAY wheel orders include an individually signed runout and test certification tag to ensure that all of our wheels are delivered with the highest possible level of quality control.
WHEEL SETUP:
4P70 G2 22X12
FINISH COMBO:
BRUSHED GUNMETAL A-SURFACE + GLOSS BLACK BASE COAT
WHEEL SETUP:
4PF5 FORGED 24X14
FINISH COMBO 03:
MATTE BLACK CENTER + GLOSS BLACK LIP
TIRE: 375/40/24
SUSPENSION: 6” + LIFT
WHEEL SETUP:
4PF5 FORGED 24X14
FINISH COMBO 03:
MATTE BLACK CENTER + GLOSS BLACK LIP
TIRE: 375/40/24
SUSPENSION : 6" + LIFT
WHEEL SETUP:
4PF6 FORGED 24X14
FINISH COMBO 03:
MATTE BLACK CENTER + GLOSS BLACK LIP
TIRE: 375/40/24
SUSPENSION: 6" + LIFT
WHEEL SETUP:
4PF6 FORGED 24X14
FINISH COMBO 03:
MATTE BLACK CENTER + GLOSS BLACK LIP
TIRE: 375/40/24
SUSPENSION: 6" + LIFT
WHEEL SETUP:
4PF8 FORGED 24X14
FINISH COMBO 03:
MATTE BLACK CENTER + GLOSS BLACK LIP
TIREF: 375/40/24
SUSPENSION: 6” + LIFT
WHEEL SETUP:
4PF6 FORGED 24X14
FINISH COMBO 03:
MATTE BLACK CENTER + GLOSS BLACK LIP
TIRE: 375/40/24
SUSPENSION: 6” + LIFT
WHEEL SETUP:
4PF6 FORGED 24X14
FINISH COMBO 03:
MATTE BLACK CENTER + GLOSS BLACK LIP
TIRE: 375/40/24
SUSPENSION: 6” + LIFT
WHEEL SETUP:
4PF6 FORGED 24X14
FINISH COMBO 03:
MATTE BLACK CENTER + GLOSS BLACK LIP
TIRE: 375/40/24
SUSPENSION: 6" + LIFT
WHEEL SETUP: 4PF5 FORGED 24X14 FINISH COMBO 03: MATTE BLACK CENTER + GLOSS BLACK LIP TIRE: 375/40/24 SUSPENSION: 6" + LIFT
WHEEL SETUP:
4PF8 FORGED 24X14
FINISH COMBO 02:
BRUSHED GUNMETAL CENTER + POLISHED LIP
TIRE: 375/40/24
SUSPENSION: 6” + LIFT
WHEEL SETUP:
4PF5 FORGED 24X14
FINISH COMBO 03:
MATTE BLACK CENTER + GLOSS BLACK LIP
TIRE: 375/40/24
SUSPENSION: 6" + LIFT
WHEEL SETUP:
4PF6 FORGED 24x14
FINISH COMBO 03:
MATTE BLACK CENTER + GLOSS BLACK LIP
TIRE: 375/40/24
SUSPENSION: 6” + LIFT
WHEEL SETUP:
4P60 G2 22X10
FINISH COMBO:
BRUSHED GUNMETAL A-SURFACE + GLOSS BLACK BASE COAT
WHEEL SETUP:
4P08 G2 22X12
FINISH COMBO:
BRUSHED GUNMETAL A - SURFACE +
GLOSS BLACK BASE COAT